

Replacement Starter Instructions for Ford Marine Engines

1. **IMPORTANT** Always disconnect the negative battery cable first.
2. Remove the starter cable from the starter relay and re-install on the same terminal as the battery positive as shown on the diagram.
3. Attach the 12GA red wire to the starter relay post where the starter cable was removed. Route this wire along the starter cable and secure with the included wire ties.
4. Remove the starter cable from the old starter and enlarge the hole to 5/16" if necessary. Also flatten or remove any tabs that may be on the cable end.
5. Remove the old starter
6. Install the new Starter
7. Attach the starter cable to the large post on the starter solenoid.
8. Attach the 12GA wire to the spade terminal on the starter solenoid.
9. Reconnect the negative battery cable.
10. Installation Complete.

